



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D212-580-043
Job Sheet 190188-A

split



Part No: D212-580-043

Job Qty: 1 pcs

Part Name: Led Pulse Light



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/19

Job Tracking No:

Due Date: 2/19/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 10-05-11 JLM VERIFIED BY:DD IPP rev:B 10.10.12 AS PER ECN10-618 DD VERF:JLM IPP rev:C 10.11.22 AS PER ECN10-642 DD VERF:JLM IPP rev:D 10.12.16 AS PER ECN10-658 DD VERF:EC IPP rev:E 11.03.31 added D4377-1 DD VERF:EC IPP REV:F 12.02.24 as per DSI9596 rev a DD verf:EC

Ship Via:

Bill of Materials

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	2/6/19	2/19/19	0.00	0.00	Packaging 1 - 1		
120	QC 4	1 pcs		2/19/19	0.00	0.00	QC 4 - 26		
							QC 4 - 28		
							QC 4 - 42		
							QC 4 - 58		
							QC 4 - 6		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
130	Packaging 3-1 - Stock - B4B	1 pcs		2/19/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
135	DC - 1 - B4B	1 pcs		2/19/19	0.00	0.00	DC - 1 - B4B		
							DC - 2 - B4B		
140	QC 21 - FG	1 pcs		2/19/19	0.00	0.00	QC 21 - FG - 21		
							QC 21 - FG - 70		
							QC 21 - SA - 53		
Part Op 110 - Pick Kit Descriptions: 120 - QC4- 100% Inspect kits for completeness 130 - Identify and pack for shipping as per PPPD212-580-043 Location:FG018 135 - Document Control - Photocopy bluefile & type labels per PPPD212-580-043 CHG001 140 - QC21- Final Inspection - Work Order Release									

9-18-19
69
DAS

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
1-206062-4	Contacts, Sockets (P1000)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5111533
1210/2405-2A	Pulse Light Module	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	FM138472.
205838-1	Connector, Plug (P3)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5111534
206458-1	Feed-Thru-Receptacle (J2/J3)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5128732.
206460-1	Connector, Plug (P2)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5112907.
206485-1	Connector, Plug (J1000)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5108535
206486-2	Connector, Socket (J1000)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5111289.
AN3-7A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5089286.
AN4-17A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149203
D4079-1	Clamp Half, Attachment	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5120527.
D4081-1	Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5154570
D4377-1	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5115205.
EWLA1000DBDS0W	Led Light	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	511485
M39029/63-368	Contacts, Sockets (P1000)	30 Ea (30 ea)	110-Packaging 1 - Pick Kit	5152293 v38
M39029/64-369	Connector, Pins (J1000)	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5108380
MS21042L04	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	FM135766.
MS21042L08	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5080644.
MS21042L3	Nut	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	532364.
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149814.
MS22073-3	Circuit Breaker	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5111538.
MS24524-21	Switch (On-Off-On)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5108388.
MS26574-3	Circuit Breaker	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5111538.
MS35206-217	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	FM133799.
NAS1149D0363J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5123436.
NAS1149D0463J	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5150216.
NAS1149DN432J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5094599.
NAS1149DN816J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	FM138084.0
AN525-832R10	Screw	4 Ea (4 ea)	120-QC 4	5155542.
D4078-1	Clamp Half	2 pcs (2 ea)	120-QC 4	5152188

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	1-206062-4	4	20	0
	1210/2405-2A	1	10	0
	205838-1	1	14	0
	206458-1	1	11	0
	206460-1	1	1	0
	206485-1	1	14	0
	206486-2	1	4	0
	AN3-7A	4	342	0
	AN4-17A	2	247	0
	D4079-1	2	10	0
	D4081-1	2	23	0
	D4377-1	1	14	0
	EWLA1000DBDS0W	2	21	0
	M39029/63-368	30	42	0
	M39029/64-369	10	51	0
	MS21042L04	4	66	0
	MS21042L08	4	1,232	0
	MS21042L3	7	2,402	0
	MS21042L4	2	2,371	0
	MS22073-3	1	1	0
	MS24524-21	1	4	0
	MS26574-3	1	10	0
	MS35206-217	4	735	0
	NAS1149D0363J	8	1,689	0
	NAS1149D0463J	4	3,263	0
	NAS1149DN432J	8	58	0
	NAS1149DN816J	8	28	0
120-QC 4	AN525-832R10	4	4	0
	D4078-1	2	12	0

Part Specifications
Specifications could not be found.

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D212-580-043
Job Sheet 190188



Part No: D212-580-043

Job Qty: 2 pcs

Part Name: Led Pulse Light



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/5/19

Job Tracking No:

Due Date: 2/19/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 10-05-11 JLM VERIFIED BY:DD IPP rev:B 10.10.12 AS PER ECN10-618 DD VERF:JLM IPP rev:C 10.11.22 AS PER ECN10-642 DD VERF:JLM IPP rev:D 10.12.16 AS PER ECN10-658 DD VERF:EC IPP rev:E 11.03.31 added D4377-1 DD VERF:EC IPP REV:F 12.02.24 as per DSI9596 rev a DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	2/19/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

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				Packaging 1 - 30		
				Packaging 1 - 31		
				Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				120 QC 4	2 pcs	2/19/19
QC 4 - 28						
QC 4 - 38						
QC 4 - 42						
QC 4 - 58						
QC 4 - 6						
QC 4 - 69						
QC 4 - 9						
QC 4 - 46						
130 Packaging 3-1 - Stock - B4B	2 pcs	2/19/19	0.00 0.00			
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
135 DC - 1 - B4B	2 pcs	2/19/19	0.00 0.00	DC - 1 - B4B		
140 QC 21 - FG	2 pcs	2/19/19	0.00 0.00	DC - 2 - B4B		
				QC 21 - FG - 21		
				QC 21 - FG - 70		
					QC 21 - SA - 53	
Part Op 110 - Pick Kit						
Descriptions: 120 - QC4- 100% Inspect kits for completeness						
130 - Identify and pack for shipping as per PPPD212-580-043 Location:FG018						
135 - Document Control - Photocopy bluefile & type labels per PPPD212-580-043 CHG001						
140 - QC21- Final Inspection - Work Order Release						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
*1-206062-4	Contacts, Sockets (P1000)	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5111533
*1210/2405-2A	Pulse Light Module	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	FM138472
*205838-1	Connector, Plug (P3)	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5111534
*206458-1	Feed-Thru-Receptacle (J2/J3)	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5128732
*206460-1	Connector, Plug (P2)	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5112907
*206485-1	Connector, Plug (J1000)	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5108535
*206486-2	Connector, Socket (J1000)	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	511289
*AN3-7A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5089286
*AN4-17A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149203
*AN525-832R10	Screw	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	FM137988.80x
*D4078-1	Clamp Half	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5115077
*D4079-1	Clamp Half, Attachment	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5120527
*D4081-1	Bushing	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5103006x1 5154570x3
*D4377-1	Placard	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5115205
*EWLA1000DBDSOW	Led Light	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5111425x3 5132789x1
*M39029/63-368	Contacts, Sockets (P1000)	60 Ea (30 ea)	110-Packaging 1 - Pick Kit	5152293
*M39029/64-369	Connector, Pins (J1000)	20 Ea (10 ea)	110-Packaging 1 - Pick Kit	5108386
*MS21042L04	Nut	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	FM135766
*MS21042L08	Nut	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5080644
*MS21042L3	Nut	14 Ea (7 ea)	110-Packaging 1 - Pick Kit	5132364
*MS21042L4	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149814
*MS22073-3	Circuit Breaker	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5111538
*MS24524-21	Switch (On-Off-On)	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5108388
*MS26574-3	Circuit Breaker	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5036076x1 5155028x1
*MS35206-217	Screw	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	FM133799
*NAS1149D0363J	Washer	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5123436
*NAS1149D0463J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5150216
*NAS1149DN432J	Washer	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5094599
*NAS1149DN816J	Washer	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	FM138084.0

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	1-206062-4	8	12	0
	1210/2405-2A	2	13	0
	205838-1	2	16	0
	206458-1	2	2	0
	206460-1	2	3	0
	206485-1	2	6	0
	206486-2	2	6	0
	AN3-7A	8	350	0
	AN4-17A	4	457	0
	AN525-832R10	8	4	0
	D4078-1	4	2	0
	D4079-1	4	14	0
	D4081-1	4	1	0
	D4377-1	2	4	0
	EWLA1000DBDSOW	4	13	0
	M39029/63-368	60	28	0
	M39029/64-369	20	73	0
	MS21042L04	8	74	0
	MS21042L08	8	1,217	0
	MS21042L3	14	2,744	0
	MS21042L4	4	3,423	0
	MS22073-3	2	3	0
	MS24524-21	2	6	0
	MS26574-3	2	1	0
	MS35206-217	8	743	0
	NAS1149D0363J	16	804	0
	NAS1149D0463J	8	4,794	0
	NAS1149DN432J	16	74	0
	NAS1149DN816J	16	44	0

Part Specifications
Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No.

Route update only

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :		Sequence #:		QTY Affected :			MRB (QSI042)		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread							
Other/Details:									

7.0 PARTS LIST

Qty	Part Number	Description
X	D212-580-043	LED Pulse Light Kit
2	EWLA1000DBDS0W	LED Light
2	D4078-1	Clamp Half
2	D4079-1	Clamp Half, Attachment
2	D4081-1	Bushing
1	MS26574-3	Circuit Breaker
1	MS22073-3	Circuit Breaker
1	MS24524-21	Switch (On-Off-On)
1	1210/2405-2A	Pulse Light Module
1	206486-2	Connector, Socket (J1)
1	206485-1	Connector, Plug (P1)
1	206458-1	Feed-thru, Receptacle (J2/J3)
1	206460-1	Connector, Plug (P2)
1	205838-1	Connector, Plug (P3)
10	M39029/64-369	Contacts, Pins (J1)
30	M39029/63-368	Contacts, Sockets (P1/P2/P3)
4	1-206062-4	Connector Backshell
2	AN4-17A	Bolt
4	AN3-7A	Bolt
2	MS21042L4	Nut
7	MS21042L3	Nut
4	NAS1149D0463J	Washer
8	NAS1149D0363J	Washer
4	AN525-832R10	Screw
4	MS21042L08	Nut
8	NAS1149DN816J	Washer
4	MS35206-217	Screw
4	MS21042L04	Nut
8	NAS1149DN432J	Washer
1	D4377-1	Placard

REFERENCE ONLY

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Revision: D
Date: 12.06.13

25.13 PARTS LIST

Qty 562 -041	Qty 563 -041	Qty 580 -041	Qty 580 -043	Part Number	Description
X				D204-562-041	DUAL MIRROR INSTALLATION
	X			D205-563-041	DUAL MIRROR INSTALLATION
		X		D212-580-041	DUAL MIRROR INSTALLATION
			X	D212-580-043	LED PULSE LIGHT KIT
1				D2161-204	MIRROR BRACKET
	1			D2161-205	MIRROR BRACKET
		1		D2161-212	MIRROR BRACKET
*2	*2	*2		D3015-3	LOCKNUT
2	2	2		D3439-101	MIRROR (WAS D2011-103)
		4		D4164-041	NUT PLATE ASSEMBLY
*2	*2	*2		AN960JD516	WASHER
		8		MS20426AD3-4	RIVET, COUNTERSUNK
4	4	4		MS27039-1-08	SCREW
			2	D4078-1	Clamp Half
			2	D4079-1	Clamp Half, Attachment
			2	D4081-1	Bushing
			1	D4377-1	Placard
			4	1-206062-4	Connector Backshell
			1	1210/2405-2A	Pulse Light Module
			1	205838-1	Connector, Plug (P3)
			1	206458-1	Feed-thru, Receptacle (J2/J3)
			1	206460-1	Connector, Plug (P2)
			1	206485-1	Connector, Plug (P1)
			1	206486-2	Connector, Socket (J1)
			4	AN3-7A	Bolt
			2	AN4-17A	Bolt
			4	AN525-832R10	Screw
			2	EWLA1000DBDS0W	LED Light
			30	M39029/63-368	Contacts, Sockets (P1/P2/P3)
			10	M39029/64-369	Contacts, Pins (J1)
			4	MS21042L04	Nut
			4	MS21042L08	Nut
			7	MS21042L3	Nut
			2	MS21042L4	Nut
			1	MS22073-3	Circuit Breaker
			1	MS24524-21	Switch (On-Off-On)
			1	MS26574-3	Circuit Breaker
			4	MS35206-217	Screw
			8	NAS1149D0363J	Washer
			4	NAS1149D0463J	Washer
			8	NAS1149DN432J	Washer
			8	NAS1149DN816J	Washer

* PARTS ARE INCLUDED WITH D2011-101 MIRROR

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25-00-00

Revision: 6

REFERENCE ONLY